

IN THE CLAIMS:

Please amend the claims as follows:

1. A device (1) for injection molding of articles (25) comprising several plastic material components, said device comprising a fixed, first half-mold (3) and a movable, second half-mold (6), said second half-mold being movable relative to the first half-mold to permit opening and closing of the device (1), said device further comprising at least two further half-molds (10, 11) arranged to be jointly movable relative to the first and the second half-molds (3, 6), the further half-molds (10,11), when the device (1) is closed, are arranged between the first and second half-molds (3, 6) such that cavities are formed in each of a first and a second parting plane (32, 33), wherein the two further half-molds (10, 11) comprise means (22) that, when the device (1) opened, serve to transport an article (25) out of a first cavity (21.1) into a second cavity (21.2) such that the article (25) is capable of being injection molded around with a further material component in the second cavity (21.2).
2. (amended) The device (1) according to claim 1, wherein the means (22) is a slide (22).
3. (amended) The device (1) according to claim 1, wherein the means (22) is integrated into a cavity (20, 21).
4. (amended) The device (1) according to claim 1, further comprising a mold carrier (7),

said mold carrier being supported on a bearing capable of being around an axis (A) and arranged to be displaceable at an angle relative to this axis, said mold carrier serves to receive and to jointly move the two further half-molds (10, 11) such that the two further half-molds (10, 11), with the device (1) opened by rotation of the mold carrier (7) around the axis (A) for the purpose of forming cavities (20, 21), are capable of being brought into the working position alternately with the first or with the second half-molds (3, 6).

5. (amended) The device (1) according to claim 4, wherein the mold carrier (7) is displaceable by 180° around the axis (A) at a right angle to it.
6. (amended) The device (1) in accordance with claim 5, wherein the mold carrier (7) is respectively supported on two sides by a cross-head (8) in the manner of a bearing, such that the mold carrier (7), with the device (1) opened, is capable of being rotated around the axis (A) and jointly movable with the cross-head (8).
7. (amended) The device (1) according to claim 6, wherein the cross-heads (8) are guided on spars (4).
8. (amended) The device (1) according to 7, wherein the cross-heads (8), for installing and removing the mold carrier (7) and/or the further half-molds (10, 11), are displaceable independently of one another.
9. (amended) The device (1) according to claim 7, wherein the spars (4) guide the

second, movable half-mold (6).

10. (amended) A method for the injection molding of an article made of several plastic material components, wherein, in a first step in a working position of a device (1), a first liquid plastic material is injected into a first cavity (20, 21.1) in a zone of a first parting plane (32) of the device (1) for the molding of an article (25), in a second step the article (25) made of the first plastic material with the device (1) opened in the zone of the first parting plane (32) is brought out of the first cavity (20, 21.1) and into a second cavity (20, 21.2) in a zone of a second parting plane (33) situated at a distance relative to the first parting plane (32), wherein in a third step the article is injection molded around with a further plastic material component in the working position of the device (1).
11. (amended) The method according to claim 10, wherein, while the article (25) is being injected around with the further plastic material component in the second cavity (20, 21.2), simultaneously in the first cavity (20, 21.1), a further article (25) is being injection molded.
12. (amended) The method according to claim 10, wherein the article (25), during the transfer into the second cavity (20, 21.1), is rotated around an axis (A) and laterally displaced (34.1, 34.2, 34.3). ]
13. (amended) The method according to claim 10, wherein the first cavity (20, 21.1) is formed by a first half-mold (3) and, alternately, by one of at least two further half-

